

Work Order ID 105715

August-15-13 8:35:00 AM

105715

Page 1

Item ID: K10003

Revision ID:

Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Reference:

Handwritten signature

Accept

N900040100

Setup Start

NS1

Stop

NS2

Start Qty: 2.00

2

Req'd Qty: 2.00

2

Cust Item ID:

Customer:

Approvals:

Process Plan: MLJ

Date: 8-08-15

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

G

DAS

0.00

27

9-89

100

DC

Document Control

DOCUMENT CONTROL

Memo 11.10.

Create White labels only per PPP K10003

0.00

CHG 0010

131022

2

MLA

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

2x

2x

13-08-15
13-10-1

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
27
9-89
131022

2

Work Order ID 105715

August-15-13 8:35:00 AM

105715

Page 2

Item ID: K10003

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Saddle

Start Date: 8/15/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 8/22/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: PK 14

0.00

130

Packaging

Memo

0.00

Packaging

2

13/10/22

DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

J/Rm 13/10/23

PKB-10-27

Picklist Print

August-15-13 8:35:03 AM

Page 1 / 10

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13


Required Date: 8/22/13

Start Qty: 2.00


Required Qty: 2.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS
 PER ECN11-684 VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A		Purchased	No			110	Each	169.0000	8	16			
<div style="display: flex; justify-content: space-between;"> <div> *AN4-51A* Bolt </div> <div>  </div> <div> 13-10-2 </div> </div>													

Location	Loc Qty	Loc Code
FG	5	
122993	5	
ST337	96	
125427	96	
ST359	1	
122993	1	
ST515	13	
123831	13	
ST517	54	
m126193	54	

AN4-6A		Purchased	No			110	Each	2,191.0000	16	32			
<div style="display: flex; justify-content: space-between;"> <div> *AN4-6A* BOLT </div> <div>  </div> </div>													

Location	Loc Qty	Loc Code
ST504	1300	
M126317	1300	
ST514	891	
123355	391	
M126175	500	

32x

Picklist Print

August-15-13 8:35:04 AM

Page 2

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Start Qty: 2.00

Required Qty: 2.00

AN4C46A

Purchased

No

110

Each

95.0000

4 8

AN4C46A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

ST

2

123642

2

ST515

93

125485

93

AN6-12A

Purchased

No

110

Each

293.0000

8 16

AN6-12A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

ST339

10

122814

10

ST516

75

M126105

75

ST517

208

125388

8

M126012

200

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

32 64

AN960JD416

Washer

DAS
27
9-89

AN960JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8 16

AN960JD616

Washer

DAS
27
9-89

August-15-13 8:35:04 AM

Shop Packet Print

Page 2

Picklist Print

Page 3

August-15-13 8:35:04 AM

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Start Qty: 2.00

Required Qty: 2.00

D2570

Manufactured No

110

Each

673.0000

24

48

D2570
Bushing

DAS
27
9-89

28

Location

Loc Qty

Loc Code

FG	3
88781	3
ST011	670
100371	161
100870	120
101606	200
102439	80
103511	57
103862	13
86753	16
99684	23

DAS
6
9-89

B106097

DAS
28
9-89

13-10-2

D2571

Manufactured No

110

Each

21.0000

1

2

D2571
Saddle, Fwd, Out

DAS
27
9-89

28

Location

Loc Qty

Loc Code

ST441	21
102333	2
103422	12
11644	1
88194	2
89090	4

DAS
6
9-89

2x

DAS
28
9-89

August-15-13 8:35:04 AM

Shop Packet Print

Page 3

Picklist Print

August-15-13 8:35:04 AM

Page 4

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Start Qty: 2.00

Required Qty: 2.00

D2572 Manufactured No

110 Each

9.0000

2

D2572
Saddle, Fwd, In

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

ST441

9

101015

4

102186

1

71107

2

86889

2

DAS
27
9-89

DAS
28
9-89

13-10-2

D2573 Manufactured No

110 Each

15.0000

2

D2573
Saddle, Aft, Out

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

ST429

2

88809

2

ST442

13

100541

3

101099

4

101819

6

DAS
27
9-89

DAS
28
9-89

2X

D2574 Manufactured No

110 Each

11.0000

2

D2574
Saddle, Aft, In

DAS
27
9-89

2X

Location

Loc Qty

Loc Code

ST429

2

86958

2

ST441

1

101860

1

ST442

8

100532

2

101089

4

101806

2

DAS
27
9-89

DAS
28
9-89

636958

August-15-13 8:35:04 AM

Shop Packet Print

Page 4

Picklist Print

August-15-13 8:35:04 AM

Page 5

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Start Qty: 2.00

Required Qty: 2.00

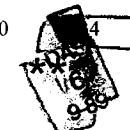
D2747

Manufactured No

110

Each

218.0000



8

D2747

Set Screw



13-10-1

DAS
27
9-89

27

Location

Loc Qty

Loc Code

ST016

46

99355

46

ST017

172

100949

51

79520

5

86439

4

86827

90

99355

22

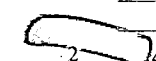
D2876

Manufactured No

110

Each

73.0000



4

D2876

Saddle Spacer



DAS
27
9-89

27

Location

Loc Qty

Loc Code

ST020

52

100354

6

100854

20

102422

24

89181

1

92502

1

ST022

21

103499

21

4x

Picklist Print

August-15-13 8:35:05 AM

Page 6

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Start Qty: 2.00

Required Qty: 2.00

D2877

Manufactured No

110

Each

83.0000

D2877

Saddle Spacer



DAS 28 13-10-1

Location

Loc Qty

Loc Code

ST020

83

100477

6

101020

19

103013

32

104607

24

86442

2

4x

D3405-041

Manufactured No

110

Each

19.0000

D3405-041

GH Lug



DAS 28 13-10-16

Location

Loc Qty

Loc Code

ST423

7

62227

2

65702

2

77000

2

89218

1

ST468

12

102452

12

~~100000~~
3107838

August-15-13 8:35:05 AM

Shop Packet Print

Page 6

Picklist Print

August-15-13 8:35:05 AM

Page 7

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Start Qty: 2.00

Required Qty: 2.00

D3405-043

Manufactured No

110 Each

23.0000

1 2

D3405-043

GH0

DAS
28
9-89

13-10-16

DAS
27
9-89

2

Location

Loc Qty

Loc Code

ST467

5

65703

2

98962

3

ST468

16

102446

14

99690

2

ST478

2

82038

1

86757

1

1

B107839

D3407-041

Manufactured No

110 Each

4.0000

1

D3407-041

Tow Ring

DAS
27
9-89

2

Location

Loc Qty

Loc Code

ST463

4

88213

3

98924

1

**

DAS
28
9-89

B107840
13-10-9.

DAS
26
9-89

D3417-5

Manufactured No

110 Each

107.0000

2 4

D3417-5

Washer

DAS
27
9-89

2

Location

Loc Qty

Loc Code

ST044

107

104593

29

93816

54

99017

24

**

2 4

4x

August-15-13 8:35:05 AM

Shop Packet Print

Page 7

Picklist Print

August-15-13 8:35:05 AM

Page 8

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Start Qty: 2.00

Required Qty: 2.00

D3456-1

Manufactured No

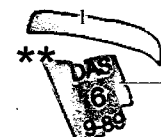
110

Each

201.0000

D3456-1

Washer



(DAS 28) 13-10-1

Location

Loc Qty

Loc Code

FG	7
25701	7
ST047	194
103539	50
103787	25
80252	1
85223	1
89237	6
96570	21
99338	90

B106784

DAS
27
9-89

2X

D3533-1

Manufactured No

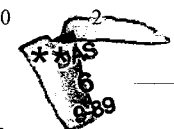
110

Each

198.0000

D3533-1

Set Screw



(DAS 28)

Location

Loc Qty

Loc Code

ST055	198
102438	196
87348	2

4X

DAS
27
9-89

2X

August-15-13 8:35:05 AM

Shop Packet Print

Page 8

Picklist Print

August-15-13 8:35:05 AM

Page 9

Work Order ID: 105715

105715

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 8/15/13

Required Date: 8/22/13

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

110

Each

5,985.000

24

48

MS21042L4

Locknut

DAS
27
9-89

JS

Location

Loc Qty

Loc Code

FP001	50
122452	38
8182	12
ST314	10
m125708	10
st507	90
116507	10
125535	47
m126073	33
ST509	4000
m126275	4000
ST510a	1613
m126333	1613
ST518	222
124231	222



13-10-1

48x

Work Order ID 105715

August-15-13 8:35:00 AM

105715

Page 1

Item ID: K10003

Revision ID:

Item Name: Saddle

Start Date: 8/15/13

Start Qty: 2.00

Required Date: 8/22/13

Req'd Qty: 2.00

Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: MLS

Date: 130815

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN634,635	G
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100	DOCUMENT CONTROL	0.00
100		
DC	Memo <u>M.L.</u>	0.00
Document Control	Create White labels only per PPP K10003	CHG 0010

MLS 13-10-02

(2)

110	Pick Kit	0.00
-----	----------	------

110		
Packaging	Memo	0.00

Packaging

2x M.L. 13-08-15
2x 28 13-10-1

120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

120		
QC	Memo	0.00

Quality Control

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G
Date: 11.06.24

Item	634 -111	634 -141	634 -143	641 -011	Part Number	Description
	X				D205-634-111	SKIDTUBE INSTALLATION (STANDARD) WITH TRAINING WEARPLATE
	1	X			D205-634-141	REPLACEMENT SKIDTUBE WITH TRAINING WEARPLATE
			X		D205-634-143	TRAINING WEARPLATE KIT
	1			X	D205-641-011	GROUND HANDLING KIT
1		1			D2580-047	205 SKIDTUBE ASSEMBLY (STANDARD)
2A		8			D2594-1	* PLUG
2B		8			D2594-3	* O-RING
3		1			D2855	* AFT CAP
4		2			AN3-5A	* BOLT
5		2			NAS1149D0332J	* WASHER (AN960JD10L)
13		2			ALS4-1032-225	* INSERT
14		1	1		D4406-041	* FWD WEARPLATE ASSEMBLY
15		1	1		D4406-043	* AFT WEARPLATE ASSEMBLY
16		8	8		AN4-45A	* BOLT
17		16	16		D2570	* BUSHING
18		8	8		MS21042L4	* NUT (OR MS21042-4)
19			4		D2579	* SPACER
20	1				D2571	SADDLE, FWD OUTSIDE
21	1				D2572	SADDLE, FWD INSIDE
22	1				D2573	SADDLE, AFT OUTSIDE
23	1				D2574	SADDLE, AFT INSIDE
24	8				AN4-51A	BOLT
25	16				D2570	BUSHINGS
26	8				MS21042L4	NUT (OR MS21042-4)
27	8				AN6-12A	BOLT
28	8				NAS1149D0668J	WASHER (AN960JD616)
29	16				AN4-6A	BOLT
30	32				NAS1149D0463J	WASHER (AN960JD416)
31	16				MS21042L4	NUT (OR MS21042-4)
32	4				D2747	SET SCREW
33	2				D3533-1	SET SCREW
40	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1				D3456-1	WASHER
43	1				MS21043-4	NUT
44	2				D3417-5	WASHER
50				1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4	AN4C46A	BOLT
53				8	D2570	BUSHING
54				4	MS21043-4	NUT (OR MS21042-4)
60	2				D2876	SADDLE SPACER
61	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-047 ASSEMBLY ABOVE